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Short Run SPC

Donald J. Wheeler, Donald J. Wheeler

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In this book you will learn how process behavior charts can be used effectively when limited data is available.
Part One teaches how to track a process while making different products: Difference Charts, Charts for Mean Ranges, Zed Charts, The Role of Moving Range Charts, Charts for Subgrouped Data. Part Two discusses topics related to setting the process aim: The Difference between Aim and Consistency, Setting the Process Aim, Using a Sequence of Values, Difference Charts Multiple Measurements

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